

## Our means of production

### Industrial boilermaking

- Folding machine CN Bystronic Beyeler Xport 150 lg 3000 150 T
- Profile bender Comac Leonardo 4
- Punching machine Geka
- Horizontal hydraulic press Hydroil BM 20-350 20 T
- Vertical hydraulic press KIMM 100 T
- Rolling machine 2 ml, th. 6mm
- Saw MEGA H330-A
- Drill press IBARMIA
- Chamfering machine NKO, model UZ18 Hardworker
- Saw SATURN corner cut from 45° to 60°
- Welding stations Tig, Mig-Mag, semi-pulsed
- Stations ARCAIR
- Deburring machine
- ARO spot welder on pole and fixed
- Profile benders
- Tapping arm
- Belt sander
- Grinding wheel

### Precision machining

#### Milling CN :

Course X : 580 mm, Z : 2000 mm

- **Centre d'usinage 3 axes MAZAK VTC 300C**

Surface la table : 2000 x 760 mm  
 Course : 1740 x 760 x 660 mm  
 Poids maximum sur la table : 1400 kg  
 Vitesse de broche maxi : 12000 tr/min  
 Puissance de la broche : 18.5 KW

- **Victor VC AX 630**

Fast forward 48 m/min  
 Mobile column and divider Autocam Ø630x500 mm  
 Divider 4/5 axis (axis B & C) fixed on the base of the machine for reinforced rigidity  
 Direct drive spindle 12 000 tr/min BBT-40

- **Centre d'usinage CN / FAMUP MCX 1000**

Surface de la table : 1300 x 620 mm  
 Course : 1000 x 600 x 550 mm  
 Poids maximum sur la table : 800 kg

- **Norma Correa 35**

5 axis technology - linear slides on the axes X3500, Y1250 et Z1500  
 Fast forward 30m/min – Spindle power 24 KW  
 maximum load 8 T

#### Turning machining CN :

- **Lathe Mazak QTC 200 MYL**

Max machining diameter 340 mm  
 Spindle passage 65 mm  
 Spindle passage 1165 mm  
 Course X : 215 mm, Y : 100 mm

#### Traditional machining:

- **Tour Mazak CN QT NEXUS 450-II M**

Machining diameter maxi 550 mm  
 Spindle passage 116 mm  
 Spindle passage 2000 mm

- Milling HURON PU 51 : X1300 Y700 Z1000
- Turning machine ZMM CU 400 Ø 400
- Surface boring machine CORNAC B5-65 : X800 Y800 Z650
- Tapping arm CMA RNM 12
- Yoke hydraulic press KIMM - AEM3 : 100 T

### Laser cutting

- **Laser BYSTRONIC model Byspeed 3015**

Power 4400 W  
 Double interchangeable table : 3000 mm x 1500 mm

- Steel : 20 mm
- Stainless steel: 15 mm
- Aluminum: 10 mm

Machine capacities :

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