

## Our means of production

### Industrial boilermaking

- Bystronic Beyeler Xport 150 lg 3000 150 T CNC folding machine
- Comac Leonardo 4 profile bender
- Geka punching machine
- Hydroil BM 20-350 20 T horizontal hydraulic press
- Vertical hydraulic press KIMM 100 T
- Rolling machine 2 ml, thickness. 6mm
- MEGA H330-A saw
- IBARMIA column drill
- NKO beveling machine, model UZ18 Hardworker
- SATURN saw angle cut from 45° to 60°
- Tig, Mig-Mag, semi-pulsed welding stations
- ARCAIR stations
- Deburring machine
- Tapping arm
- Belt sander
- Bench grinder
- 1 marble 6.5 x 10 m
- 4 overhead cranes of 5T

### Mechanical engineering

#### CNC milling:

- **MAZAK VTC 300C 3-axis machining center**  
Table surface: 2000 x 760 mm  
Stroke: 1740 x 760 x 660 mm  
Maximum weight on the table: 1400 kg
- **CNC machining center / FAMUP MCX 1000**  
Table surface: 1300 x 620 mm  
Stroke: 1000 x 600 x 550 mm  
Maximum weight on the table: 800 kg
- **Victor VC AX 630**  
Mobile column and divider Autocam  
4/5 axis divider (B and C axis)  
Max load on table 300 kg  
Table surface Ø630 x 500
- **Norma Correa 35**  
5-axis technology  
X3500, Y1250 and Z1500  
Max load on table 8500 kg  
Table surface 3,800 x 1,250 mm
- **2 overhead cranes of 3.2 T and 5**

#### CNC turning:

- **Mazak QTC 200 MYL Tower**  
Maximum machining diameter 340 mm  
Spindle passage 65 mm  
Between points 1165 mm  
Stroke X: 215 mm, Y: 100 mm
  - **Mazak CN QT NEXUS 450-II M lathe**  
Maximum machining diameter 550 mm  
Spindle clearance 116 mm  
Between points 2000 mm  
Stroke X : 580 mm, Z: 2000 mm
- #### Traditional machining:
- **HURON PU 51 milling machine**  
X1300 Y700 Z1000
  - **ZMM CU 400 Ø 400 lathe**
  - **CORNAC B5-65 surface boring machine**  
X800 Y800 Z650
  - **CMA RNM 12 tapping arm**
  - **KIMM hydraulic press - AEM3**  
100T

### Laser cutting

#### Laser BYSTRONIC Type Byspeed 3015

Power 4400 W  
Double interchangeable table: 3000 mm x 1500 mm

#### Machines' capacity:

- Steel: 20 mm
- Stainless steel: 15 mm
- Aluminum: 10 mm

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